

uPVC  
CPVC  
SWR  
AGRI

**KALSON™**



**PIPES &  
FITTINGS**



IS : 13582	IS : 15778	IS : 4985	IS : 14735	IS : 7834
				
CML - 7600121914	CML 7600089314	CML - 7600143209		

W.E.F. 01/04/2021

# ABOUT US

KALSON Plast Pvt. Ltd. is established in 2016 at located in Metoda. We are well known manufacturer and supplier engaged in offering a wide range of CPVC Pipes & Fittings, uPVC Pipes & Fittings, SWR Pipes & Fittings. We manufacture using advanced machinery under the supervision of experts engineers. The company cherishes a strong reputation for the high quality products and strong distribution network.

we are associated with reputed vendors of the market who are known in the market for their goodwill since long. Our associated vendors are selected by us after extensive market research on the basis of their quality, timely delivery, financial standing, ethical business practices and reliability. We have set-up a well-equipped and spacious warehousing unit that is well-equipped with all requisite facilities. This unit is spread over the large area and is categorized into various sections in order to store these products in an efficient manner. We are committed to maintain the quality of our products through consistent and continuous testing in our own laboratory.

We are backed by a state of the art infrastructure and a team of highly diligent professionals. For hassle free execution of our business activities, we have incepted segregated facilities like manufacturing unit, warehousing and storage unit, quality control unit and other advanced facilities. Each unit is well-equipped with modernized machineries so that our employees can bring forth products in accordance with international quality standards. The unmatched quality of these products, enables us to gain optimum client satisfaction and make everlasting professional relations with them. Also we have group of companies, which are KALSON ALLOY CAST PVT. LTD. working from 2006 & KALSON FABRIC PVT. LTD. working from 2012.

## MISSION & VALUES

### Vision

To be India's No.1 Manufacturer in CPVC Pipes & Fittings, uPVC Pipes & Fittings, SWR Pipes & Fittings.

### Mission

We never compromise with quality and make reputed vendors of the market who are known in the market for their goodwill since long.

### Quality

Quality seeks to increase customer satisfaction; therefore it is of primary interest to our management. This notion of quality encompasses not only the features which fulfill the customer's basic requirement, but also those which differentiate it from the competition.

**भारतीय मानक ब्यूरो**  
BUREAU OF INDIAN STANDARDS  
(INDIAN STANDARDS)  
New Delhi, India

**IS 15022:2016** (Revised 2016)  
Date: 2016-09-01

IS 15022:2016 (Revised 2016) specifies the requirements for the manufacture and testing of uPVC pipes and fittings for use in water supply systems.

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## UPVC

- strong & light weight
- Easy to install
- Durable
- Cost effective



## CPVC

- hot water compatible
- low thermal expansion
- corrosion resistance
- fire & chemical resistance
- easy plumbing process
- maintenance free
- rigid material & low friction loss



## SWR RINGFIT

- with special co-moulded ring
- 100% leak proof
- No threading, no solvent cement
- high flow rates, no choking



## SWR SELFIT

- Stronger, resilient & light weight
- Non conductive,
- Non flammable & non corrosive
- Quick & easy installation
- High flow rates



## AGRICULTURE

- light welding & economical
- smooth bore for high flow rate
- odorless & hygienic





## CPVC PIPES AND FITTINGS

**KALSON**<sup>TM</sup>
COPPER - TUBE SIZE  
AS PER ASTM D-2846

Size (mm)	Size (Inch)	Packing Qty.(3mtr.)	Packing Qty.(5mtr.)
15	½	75	75
20	¾	60	50
25	1	35	25
32	1¼	20	20
40	1½	15	15
50	2	10	10

COPPER - TUBE SIZE  
AS PER ASTM D-2846

Size (mm)	Size (Inch)	Packing Qty.(3mtr.)	Packing Qty.(5mtr.)
15	½	75	75
20	¾	60	50
25	1	35	25
32	1¼	20	20
40	1½	15	15
50	2	10	10

## CPVC FITTINGS SDR 11 AS PER ASTM D-2846

Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>ELBOW 90°</b>			
20	¾	50 X 7	350
25	1	50 X 3	150
32	1¼	25 X 4	100
40	1½	10 X 6	60
50	2	6 X 4	24



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>TEE</b>			
20	¾	50 X 5	250
25	1	25 X 5	125
32	1¼	10 X 6	60
40	1½	10 X 4	40
50	2	4 X 4	16



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>FEMALE THREADED ADAPTOR (FTA)</b>			
20	¾	50 X 8	400
25	1	50 X 4	200
32	1¼	15 X 7	105
40	1½	10 X 7	70
50	2	9 X 4	36
20x15	¾X½	50 X 12	600



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BRASS FEMALE THREADED ADAPTOR (Brass FTA)</b>			
20	¾	25 X 12	300
25	1	10 X 15	150
32	1¼	10 X 10	100
40	1½	8 X 6	48
50	2	5 X 6	30



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE BRASS FEMALE THREADED ADAPTOR (Brass FTA)</b>			
20X15	¾X½	25 X 15	375
25X15	1X½	20 X 15	300
25X20	1X¾	20 X 10	200



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BRASS ELBOW</b>			
20	¾	25 X 8	200
25	1	25 X 4	100
<b>REDUCE BRASS ELBOW</b>			
20X15	¾X½	25 X 10	250
25X15	1X½	15 X 12	180
25X20	1X¾	15 X 10	150



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>STEP OVER BEND</b>			
20	¾	15 X 8	120
25	1	8 X 8	64



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>SOCKET TANK CONNECTOR</b>			
20	¾	50 X 3	150
25	1	25 X 3	75



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>COUPLER</b>			
20	¾	50 X 10	500
25	1	50 X 5	250
32	1¼	25 X 6	150
40	1½	20 X 5	100
50	2	12 X 4	48



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>UNION</b>			
20	¾	20 X 10	200
25	1	20 X 7	140
32	1¼	5 X 14	70
40	1½	10 X 4	40
50	2	5 X 4	20



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>MALE THREADED ADAPTOR (MTA)</b>			
20	¾	50 X 10	500
25	1	50 X 5	250
32	1¼	15 X 10	150
40	1½	15 X 8	120
50	2	16 X 4	64
20x15	¾X½	50 X 12	600



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BRASS MALE THREADED ADAPTOR (Brass MTA)</b>			
20	¾	25 X 9	225
25	1	10 X 12	120
32	1¼	10 X 6	60
40	1½	8 X 6	48
50	2	5 X 6	30



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE BRASS MALE THREADED ADAPTOR (Brass MTA)</b>			
20X15	¾X½	25 X 15	375
25X15	1X½	20 X 15	300
25X20	1X¾	20 X 10	200



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BRASS TEE</b>			
20	¾	25 X 6	150
25	1	25 X 3	75
<b>REDUCE BRASS TEE</b>			
20X15	¾X½	25 X 8	200
25X15	1X½	10 X 12	120
25X20	1X¾	10 X 10	100



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>LONG BEND</b>			
20	¾	20 X 8	160
25	1	10 X 8	80



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>ELBOW 45°</b>			
20	¾	25 X 15	375
25	1	25 X 9	225



## CPVC PIPES AND FITTINGS

**KALSON**<sup>TM</sup>

Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>TANK CONNECTOR</b>			
20	¾	50 X 3	150
25	1	25 X 3	75
32	1¼	15 X 4	60
40	1½	10 X 4	40
50	2	6 X 5	30



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE ELBOW</b>			
20x15	¾X½	50 X 10	500
25x15	1X½	50 X 6	300
25x20	1X¾	50 X 5	250



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE TEE</b>			
25x15	1X½	25 X 6	150
25x20	1X¾	25 X 6	150
32x20	1¼X¾	10 X 8	80
32x25	1¼X1	10 X 8	80
40X25	1½X1	10 X 6	60
40X32	1½X1¼	10 X 5	50
50X25	2X1	4 X 6	24
50X40	2X1½	4 X 4	16



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>END CAP</b>			
20	¾	50 X 16	800
25	1	50 X 10	500
32	1¼	25 X 10	250
32	1½	25 X 6	150
32	2	10 X 7	70



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BALL VALVE (SHORT HANDLE)</b>			
20	¾	16 X 6	96
25	1	10 X 6	60
32	1¼	5 X 6	30
40	1½	3 X 6	18
50	2	2 X 6	12



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>NAIL CLAMP</b>			
20	¾	80 X 10	800
25	1	80 X 7	560
32	1¼	40 X 7	280
40	1½	40 X 6	240



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>KITCHEN MIXER (2 IN 1 MIXER)</b>			
20 X 15	¾ X ½	4X10	40



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>ALL IN ONE (3 IN 1 MIXER)</b>			
20 X 15	¾ X ½	10	10



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>CROSS TEE</b>			
20	¾	25 X 8	200
25	1	25 X 3	75



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE COUPLER</b>			
25x20	1X¾	50 X 7	350
32x20	1¼X¾	15 X 20	300
32x25	1¼X1	15 X 19	285
40X25	1½X1	20 X 5	100
40X32	1½X1¼	20 X 5	100
50X25	2X1	12 X 4	48
50X32	2x1½	12 X 4	48



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>REDUCE BUSHING</b>			
20x15	¾X½	50 X 25	1250
25x15	1X½	50 X 12	600
25x20	1X¾	50 X 12	600
32x15	1¼X½	25 X 12	300
32x20	1¼X¾	25 X 12	300
32x25	1¼X1	25 X 12	300
40X15	1½X½	30 X 6	180
40X20	1½X¾	30 X 6	180
40X25	1½X1	30 X 6	180
40X32	1½X1¼	30 X 6	180
50X15	2X½	10 X 8	80
50X20	2X¾	10 X 8	80
50X25	2X1	10 X 8	80
50X32	2X1¼	10 X 8	80
50X40	2X1½	10 X 8	80



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>TRANSITION BUSH</b>			
20 X 20	¾ X ¾	50 X 25	1000



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>BALL VALVE (LONG HANDLE)</b>			
20	¾	16 X 6	96
25	1	10 X 6	60
32	1¼	5 X 6	30



Size (mm)	Size (Inch)	Standard Packing	Box Packing
<b>METAL CLAMP</b>			
15	½	150 X 7	1050
20	¾	150 X 7	1050
25	1	150 X 6	900
32	1¼	100 X 7	700
40	1½	100 X 5	500
50	2	70 X 6	420



Size (ml)	Standard Packing	Box Packing
<b>SOLVENT</b>		
50 ml	24	288
118 ml	24	144
250 ml	12	96
500 ml	12	48



Discount :

CPVC Pipes CPVC Fitting CPVC Solvent

**SWR RING FIT PIPES & FITTINGS KALSON™**



TYPE - A RATE (Per Piece)		
Length	75 mm	110 mm
<b>ISI SINGLE SOCKET</b>		
10 Feet (3 mtr.)		
<b>ISI DOUBLE SOCKET</b>		
10 Feet (3 mtr.)		
6 Feet (1.8 mtr.)		
4 Feet (1.2 mtr.)		
3 Feet (0.9 mtr.)		
2 Feet (0.6 mtr.)		
<b>Commercial Single Socket</b>		
10 Feet (3 mtr.)		



TYPE - B RATE (Per Piece)		
Length	75 mm	110 mm
<b>ISI SINGLE SOCKET</b>		
10 Feet (3 mtr.)		
<b>ISI DOUBLE SOCKET</b>		
10 Feet (3 mtr.)		
6 Feet (1.8 mtr.)		
4 Feet (1.2 mtr.)		
3 Feet (0.9 mtr.)		
2 Feet (0.6 mtr.)		

**SWR Ring Fit FITTINGS As PER IS : 14735**

BEND 87.5°			
Size (mm)	Size (Inch)	Quantity	
75	2½	108	
110	4	35	

TEE			
Size (mm)	Size (Inch)	Quantity	
75	2½	60	
110	4	25	

SHOE BEND 45°			
Size (mm)	Size (Inch)	Quantity	
75	2½	120	
110	4	48	

SINGLE "Y"			
Size (mm)	Size (Inch)	Quantity	
75	2½	50	
110	4	18	

REDUCE TEE			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	30	

REDUCER			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	100	

DOUBLE "Y"			
Size (mm)	Size (Inch)	Quantity	
75	2½	25	
110	4	10	

VENT COWL			
Size (mm)	Size (Inch)	Quantity	
75	2½	560	
110	4	260	

NAHANI TRAP			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	55	

TRAP JALI			
Size (mm)	Size (Inch)	Quantity	
110 x 110	4 x 4	340	

SWR RING(CO-MOULDED)			
Size (mm)	Size (Inch)	Quantity	
75	2½		
110	4		

DOOR BEND 87.5°			
Size (mm)	Size (Inch)	Quantity	
75	2½	84	
110	4	30	

DOOR TEE			
Size (mm)	Size (Inch)	Quantity	
75	2½	45	
110	4	18	

COUPLER			
Size (mm)	Size (Inch)	Quantity	
75	2½	150	
110	4	60	

SINGLE "Y" WITH DOOR			
Size (mm)	Size (Inch)	Quantity	
75	2½	46	
110	4	16	

REDUCE TEE WITH DOOR			
Size (mm)	Size (Inch)	Quantity	
110 x 75	2½	20	

CLEANSING PIPE			
Size (mm)	Size (Inch)	Quantity	
75	2½	70	
110	4	30	

DOUBLE "Y" WITH DOOR			
Size (mm)	Size (Inch)	Quantity	
75	2½	18	
110	4	10	

P-TRAP			
Size (mm)	Size (Inch)	Quantity	
110 x 110	4 x 4	18	

DOOR CAP			
Size (mm)	Size (Inch)	Quantity	
75	2½	224	
110	4	108	

PIPE CLIP			
Size (mm)	Size (Inch)	Quantity	
75	2½	500	
110	4	300	

Discount : Ring Fit Pipes  Ring Fit Fitting

**SWR SELFIT PIPES AND FITTINGS KALSON™**



TYPE - A RATE (Per Piece)	
Length	
<b>ISI SINGLE SOCKET</b>	
10 Feet (3 mtr.)	
<b>Commercial</b>	
10 Feet (3 mtr.)	



TYPE - B RATE (Per Piece)	
Length	
<b>ISI SINGLE SOCKET</b>	
10 Feet (3 mtr.)	

**SWR SELFIT FITTING AS PER IS : 14735**

BEND 87.5°			
Size (mm)	Size (Inch)	Quantity	
75	2½	108	
110	4	40	

TEE			
Size (mm)	Size (Inch)	Quantity	
75	2½	82	
110	4	29	

SHOE BEND 45°			
Size (mm)	Size (Inch)	Quantity	
75	2½	190	
110	4	50	

SINGLE "Y"			
Size (mm)	Size (Inch)	Quantity	
75	2½	50	
110	4	18	

REDUCE TEE			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	30	

REDUCER			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	120	

VENT COWL			
Size (mm)	Size (Inch)	Quantity	
75	2½	560	
110	4	260	

NAHANI TRAP			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	55	

TRAP JALI			
Size (mm)	Size (Inch)	Quantity	
110 x 110	4 x 4	340	

DOOR BEND 87.5°			
Size (mm)	Size (Inch)	Quantity	
75	2½	84	
110	4	30	

DOOR TEE			
Size (mm)	Size (Inch)	Quantity	
75	2½	60	
110	4	18	

COUPLER			
Size (mm)	Size (Inch)	Quantity	
75	2½	210	
110	4	80	

SINGLE "Y" WITH DOOR			
Size (mm)	Size (Inch)	Quantity	
75	2½	46	
110	4	16	

REDUCE TEE WITH DOOR			
Size (mm)	Size (Inch)	Quantity	
110 x 75	4 x 2½	20	

CLEANSING PIPE			
Size (mm)	Size (Inch)	Quantity	
75	2½	90	
110	4	40	

P-TRAP			
Size (mm)	Size (Inch)	Quantity	
110 x 110	4 x 4	18	

DOOR CAP			
Size (mm)	Size (Inch)	Quantity	
75	2½	224	
110	4	108	

PIPE CLIP			
Size (mm)	Size (Inch)	Quantity	
75	2½	500	
110	4	300	

Discount : SelfFit Pipes  SelfFit Fitting



AGRI PIPES AND FITTINGS

**KALSON™**



ISI AGRI PIPE	
Size (mm)	Size (Inch)
63	2
75	2½
90	3
110	4

AGRI FITTING AS PER IS : 7834



ELBOW		
Size (mm)	Size (Inch)	Quantity
63	2	225
75	2½	140
90	3	
110	4	



TEE		
Size (mm)	Size (Inch)	Quantity
63	2	150
75	2½	104
90	3	
110	4	



COUPLER		
Size (mm)	Size (Inch)	Quantity
63	2	330
75	2½	210
90	3	150
110	4	80



REDUCER		
Size (mm)	Size (Inch)	Quantity
90 X 63	3 X 2	270
90 X 75	3 X 2½	270
110 X 63	4 X 2	144
110 X 75	4 X 2½	144
110 X 90	4 X 3	144

**AGRICULTURAL PIPING SYSTEM**

Nominal Outside Diameter Nominal Size	Mean Outside Diameter		Wall Thickness					
			Class 1/ 0.25 Mpa/ 2.5 Kg. / cm <sup>2</sup>		Class 2/ 0.40 Mpa/ 4.0 Kg. / cm <sup>2</sup>		Class 3/ 0.60 Mpa/ 6.0 Kg. / cm <sup>2</sup>	
Size	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
63	63.0	63.3	-	-	1.5	1.9	2.2	2.7
75	75.0	75.3	-	-	1.8	2.2	2.6	3.1
90	90.0	90.3	1.3	1.7	2.1	2.6	3.1	3.7
110	110.0	110.4	1.6	2.0	2.5	3.0	3.7	4.3

Discount : Agri. Pipes  Agri. Fitting

TECHNICAL SPECIFICATIONS

**KALSON™**

**CPVC PLUMBING SYSTEM**

Nominal Bore	Nominal Size	Nominal Outside Diameter	SDR - 11 Wall Thickness		Working Pressure at		SDR 13.5 Wall Thickness		Working Pressure at	
			Min.	Max.	27 °C	82 °C	Min.	Max.	27 °C	82 °C
(Inch)	(mm)	(mm)	(mm)	(mm)	Kg/cm <sup>2</sup>		(mm)	(mm)	Kg/cm <sup>2</sup>	
½	15	15.90	1.70	2.20	28.10	6.80	1.40	1.90	21.80	5.50
¾	20	22.20	2.00	2.50	28.10	6.80	1.70	2.20	21.80	5.50
1	25	28.60	2.60	3.10	28.10	6.80	2.10	2.60	21.80	5.50
1¼	32	34.90	3.20	3.70	28.10	6.80	2.60	3.10	21.80	5.50
1½	40	41.30	3.80	4.30	28.10	6.80	3.10	3.60	21.80	5.50
2	50	54.00	4.90	5.50	28.10	6.80	4.00	4.60	21.80	5.50

Outer diameter, Wall Thickness and Pressure Rating for CPVC Pipes SDR-11 and SDR-13.5

**uPVC PLUMBING SYSTEM**

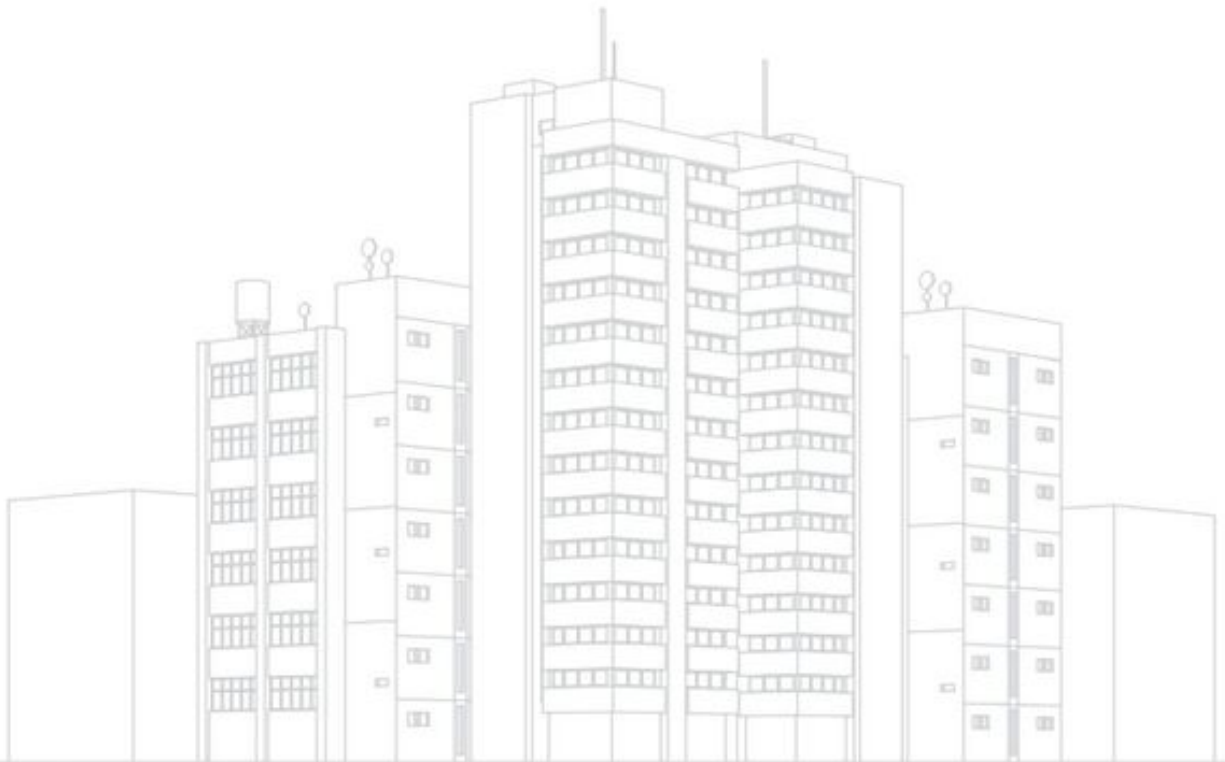
Nominal Bore	Outside Diameter	SCH - 40		SCH - 80			
		Wall Thickness	Working Pressure	Wall Thickness	Working Pressure		
(Inch)	(mm)	(mm)	Kg/Cm <sup>2</sup>	Psi	(mm)	Kg/Cm <sup>2</sup>	Psi
½	21.34 ± 0.10	2.77 + 0.51	41.48	589	3.73 + 0.51	58.6	833
¾	26.67 ± 0.10	2.87 + 0.51	33.10	470	3.91 + 0.51	47.60	677
1	33.40 ± 0.13	3.38 + 0.51	31.00	440	4.55 + 0.53	43.40	617
1¼	42.16 ± 0.13	3.56 + 0.51	25.50	363	4.85 + 0.58	35.90	510
1½	48.26 ± 0.15	3.68 + 0.51	22.80	324	5.08 + 0.61	32.40	461
2	60.32 ± 0.15	3.91 + 0.51	19.30	274	5.54 + 0.66	27.60	392

Outer diameter, Wall Thickness and Pressure Rating for uPVC Pipes SCH - 40 and SCH - 80

**SWR RING FIT**

Pipe Size (mm)	Socket Length	Mean Outside Diameter(mm)		Wall Thickness			
				TYPE "A"		TYPE "B"	
		Min.	Max.	Min.	Max.	Min.	Max.
75	40.00	75.00	75.30	1.80	2.20	3.20	3.80
90	46.00	90.00	90.30	1.90	2.30	3.20	3.80
110	48.00	110.00	110.40	2.20	2.70	3.20	3.80





# KALSON

## Terms & Conditions :

- Prices are Ex- Godown , Birgunj
- No Responsibility for any breakage, Damage or Loss in Transport
- This Price List cancels all previous Price List
- The Company Reserves the right to revise the prices without any prior intimation
- Warranty on KALSON product is not applicable in case of use in combination with any other brand or make of pipes, fitting and solutions.
- late payment interest will be charged @ 24% P.A
- All disputes are subject to Birgunj

## KALSON

### PVC & CPVC Pipes & Fittings

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